



SURAT PENUGASAN No. 083/Pengabdian/STM-PPM/20

Kepada : Erlinda N. Yunus, Ph.D

Dari : Koordinator Research Center And Case Clearing House

Hal : Penugasan Pengabdian Masyarakat

Koordinator *Research Center And Case Clearing House* dan PKM Sekolah Tinggi Manajemen PPM menerbitkan Surat Tugas kepada:

Erlinda N. Yunus, Ph.D

Sebagai pembicara Researchers Bi-Monthly Meeting denga tema "The Mark of Industry 4.0: How Managers Respond to Key Revolutionary Changes" dalam Kegiatan Pengabdian Masyarakat untuk umum yang dilaksanakan pada:

Hari dan Tanggal : Jumat, 27 November 2020

Waktu : 09.00 - 10.30 WIB

Tempat : Zoom Meeting

Demikian surat tugas Pengabdian kepada Masyarakat ini diterbitkan untuk dapat dilaksanakan sebagaimana mestinya.

Jakarta, 19 November 2020

Rike Penta Sitio, M.M.

Koordinator Research Center And Case Clearing House







FORM PEMBERIAN POIN

No. 070/POIN-PKM/STM-PPM/20

Lampiran Surat Keputusan

No.: 126/SK/Dir.Mi/XII/2018

Hal: Implementasi Pemberian Poin Kegiatan Pemasaran dan CSR

Nama Pembicara : Erlinda N. Yunus, Ph.D.

Kriteria : Menyampaikan Orasi Ilmiah DI STM-PPM

Tanggal Pelaksanaan : Jumat, 27 November 2020 Pukul 09.00 – 10.30 WIB

JUDUL	POIN
RBM - "The Mark of Industry 4.0: How Managers Respond to Key Revolutionary Changes"	5
Total POIN	5

Mohon dimasukan pada Poin D-CSR-1

Jakarta, 2 Desember 2020

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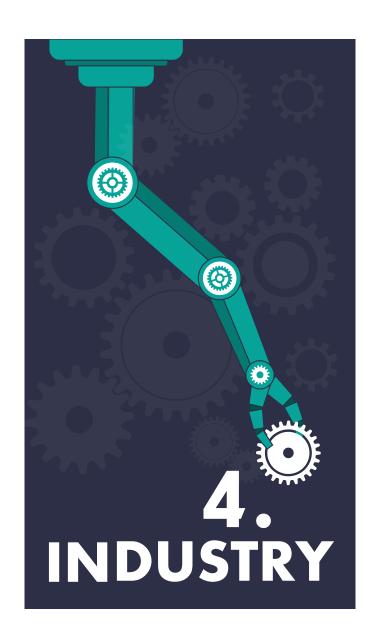
Waket I Bid. Akademik dan Kemahasiswaan Koordinator RC-CCH

Erlinda N. Yunus, Ph.D.

Rike Penta Sitio, M.M.

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Agenda

Research Background

Motivation, Research Gap, Purpose

02 Literature Review

Brief Synthesis of Prior Studies

03 Methodology

Grounded Theory Method

Results & Discussion

The current issue and full text archive of this journal is available on Emerald Insight at: https://www.emerald.com/insight/1741-0401.htm

The mark of industry 4.0: how managers respond to key revolutionary changes

Mark of industry 4.0

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Received 29 December 2019 Revised 2 May 2020 10 May 2020 Accepted 29 May 2020

Abstract

Purpose – The purpose of this study is to provide a framework of managerial responses to the Industry 4.0 phenomenon, which has impacted the productivity of Indonesian manufacturing companies while revolutionizing global industries.

Design/methodology/approach — The study employs qualitative research using the Grounded Theory Method since research in this area is still in its preliminary stages. The study elicits insights from 12 operation managers through a semi-structured interview and a focus group discussion. Using content analysis, the study formulates relationships among Industry 4.0 initiatives, its driving factors and challenges as well as critical success factors and the expected benefits.

Findings—The findings reveal that Indonesian manufacturers have engaged in Industry 4.0 initiatives: cyberphysical systems, the internet of things, Big Data and cloud computing. These initiatives require managers to adopt best practices, appoint champions as change agents, conduct training and even tailor the job qualifications of their subordinates to suit the current technology.

Research limitations/implications — The qualitative method allows an in-depth investigation that is synthesized into a conceptual framework, but this framework still needs to be empirically tested. The study is currently based on informants from large manufacturing companies. Future studies could scale up the research and validate the findings.

Practical implications – This exploratory framework could guide managers in their strategic and operational decisions while embracing the Industry 4.0 transformation inside the organization.

Originality/value — Prior studies examining the adoption of Industry 4.0 principles by Indonesian manufacturing companies are rare. Furthermore, conceptual studies dominate the existing literature related to the Industry 4.0 concept. This study attempts to fill the gap and provides a framework that is based on grounded empirical data of manufacturing companies in Indonesia, a newly industrialized economy.

Keywords Industry 4.0, Indonesian manufacturing firms, Grounded theory method

Paper type Research paper

1. Introduction

The term "Industry 4.0" was first introduced at the 2011 Hannover Fair in Germany and sparked considerable attention from scholars, practitioners and government representatives (Sung, 2018, Erno-Garcés, 2019). The concept, initially a high-technology strategy promoted by the German government, refers to the transformation of industries towards fully integrated, optimized and digitized manufacturing systems (Kagermann et al., 2013). Vaidya et al. (2018) described Industry 4.0 as "a new level of organization and control over the entire value chain of the life cycle of products" (p. 233).

Some scholars argue that the Industry 4.0 strategy should not be confused with the Fourth Industrial Revolution, which is broader, more expansive and impacts not only industries but also societies, human identity and economies (Schwab, 2016; Sung, 2018). Indeed, the Fourth Industrial Revolution—marked by the technological advancement in "physical, digital and biological worlds"—significantly triggered the Industry 4.0 phenomenon in industries

The author is most grateful to the anonymous reviewer(s) for the valuable and thorough feedback, which significantly improved the contents of this paper. The author would also like to extend their gratitude to the Editor.





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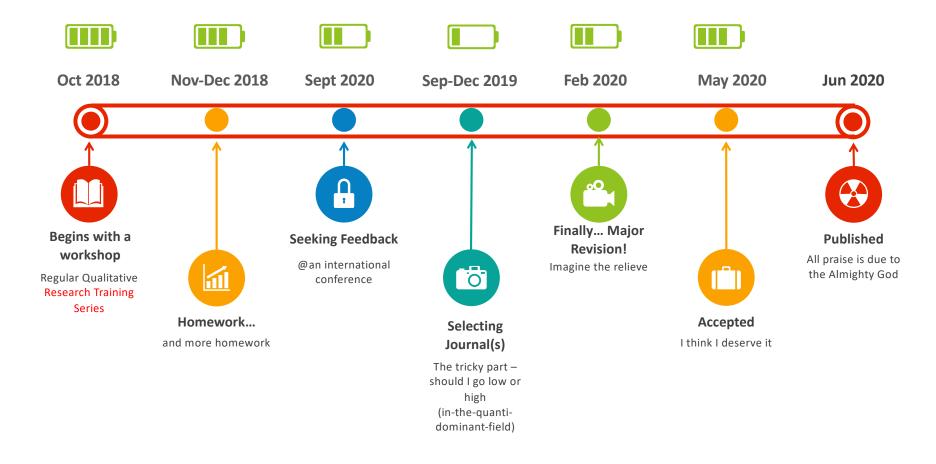




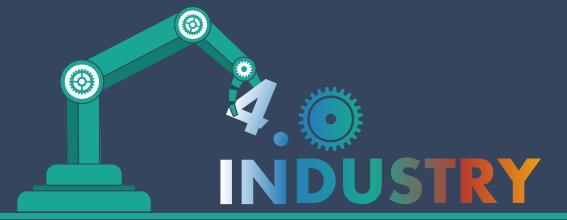
-Nelson Mandela



The Journey







The Paper

What is it about?



Industry 4.0

"Industry 4.0": Hannover Fair in Germany, 2011 (Sung, 2018; Erro-Garces, 2019).

A high-tech strategy promoted by the German government (Kagermann et al., 2013).



vs. the Fourth Industrial Revolution

Fourth Industrial Revolution, which is broader, more expansive and impacts not only industries but also societies, human identity and economies (Schwab,

2016; Sung, 2018).







a "machine will operate independently or will coordinate with humans to produce customeroriented manufacturing, that constantly works to maintain itself" (Sung, 2018; p. 41).



Drivers

The internet of things (IoTs), cloud computing, cyber-physical systems and Big Data (Kagermann et al., 2013; Magruk, 2016; Vaidya et al., 2018; Cordeiro et al., 2019; Klingenberg et al., 2019).







Indonesia

Officially undertaking Industry 4.0 initiatives to reduce costs by around 12–15%.

One of the "newly industrialized economies in global value chains" (Boddin, 2016, p. 5).

Its industries as less-advanced and less-modernized compared to those of Asian countries (World Bank and the Asian Development Bank)



Existing literature > dominated by conceptual studies (e.g. Magruk, 2016; Zhang et al., 2016; Sung, 2018; Vaidya et al., 2018)

especially in the Engineering literature (Muhuri et al., 2019),

empirical evidence are limited (e.g. Lin et al., 2018)





Research Question

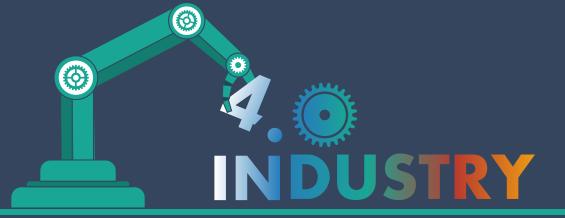
How do operations managers at manufacturing companies in Indonesia respond to Industry 4.0 initiatives?

Purpose of the Study

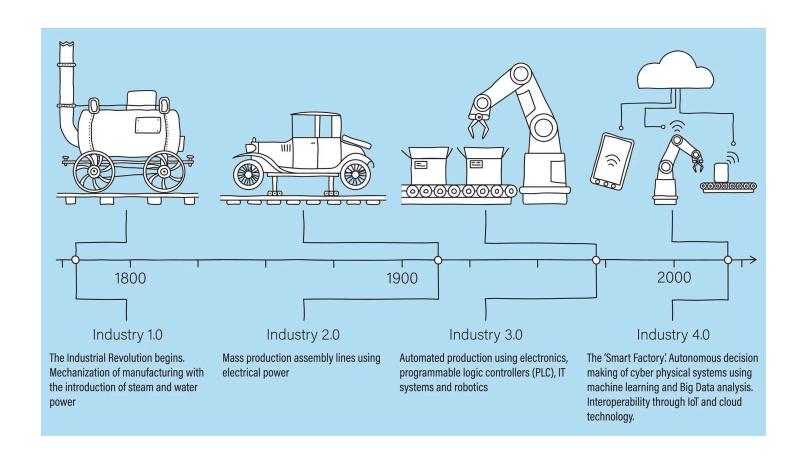
Purpose – to provide a framework of managerial responses to the Industry 4.0 phenomenon, which has impacted the productivity of Indonesian manufacturing companies while revolutionizing global industries.







Literature Review



Jenkin (2020) | https://indigo.careers/cyborg-careers-approaching-the-4th-industrial-revolution-in-careereducation-and-guidance/



The evolution of industry 4.0 | Empirical research regarding the industry 4.0 phenomenon

- In Germany, traditional plants → smart factories to produce customized products (Kagermann et al., 2013; Weyer et al., 2015; Zhang et al., 2016) → around the world (Magruk, 2016; Cordeiro et al., 2019).
- The impacts of the Industry 4.0 revolution (Magruk, 2016; Sung, 2018; Vaidya et al., 2018):
 - 1. A need for new expertise in data analytics and corporate digitization;
 - 2. Data security as a significant consideration;
 - 3. Horizontal networks with critical suppliers, customers and partners in the value chain, as well as vertical networks from product development, procurement, manufacturing and distribution;
 - 4. A decline in human resource requirements with current expertise.



The evolution of industry 4.0 | Empirical research regarding the industry 4.0 phenomenon

Expected benefits:

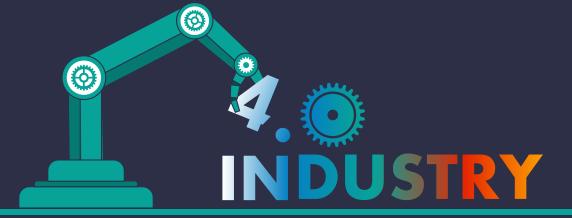
- increased process and product flexibility (Magruk, 2016; Birkel et al., 2019; Dalenogare et al., 2018);
- improved decision-making capabilities aided by big-data analytics (Dalenagore et al., 2018),
- increased company productivity (Dalenogare et al., 2018; Rejikumar et al., 2019) and
- competitiveness (Muëller et al., 2018).

Obstacles:

- difficulties in synergizing between organizational structures/systems and their production teams (Muëller et al., 2018; Culot et al., 2020);
- necessary transformations (Sung, 2018);
- the lack of competent experts and human resources (Zhang et al., 2016; Sung, 2018).

>> Birkel et al. (2019) for a comprehensive framework of risks associated with the implementation of Industry 4.0 initiatives.





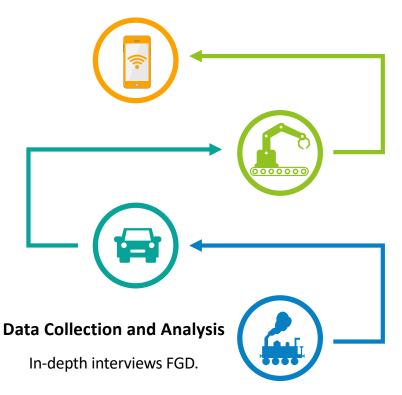
Methodology

Grounded Theory Method

GTM (Glasser and Strauss, 1967) develops theories that emerge from or are "grounded" in the data, as opposed to depending upon variables from pre-existing theories

(Corbin and Strauss, 1990; Charmaz, 1996).

GTM does not necessarily connote ignorance of literature or a systematic procedure (Suddaby, 2006).



Informant

- 1. The informant should be an operation manager or a person who is in charge of company operations;
- 2. The informant should work in the manufacturing industry;
- 3. The informant should work for at least one year in the current company.

GTM recognizes data collection and analysis as simultaneous processes

(Corbin and Strauss, 1990).



Grounded Theory Methodology

- Originally developed by two sociologists, Barney Glaser and Anselm Strauss.
- Theories are 'grounded' in the data > emerged, rather than rely on analytical constructs, categories or variables from pre-existing theories (Corbin & Strauss, 1990; Charmaz, 1996).
- "We gather data, compare them, remain open to all possible theoretical understandings
 of the data, and develop tentative interpretations about these data through our codes and
 nascent categories. Then we go back to the field and gather more data to check and refine
 our categories." (Charmaz and Henwood, 2008: 241)
- Data collection and analysis are interrelated processes (Corbin & Strauss, 1990).
- The process of data collection and data analysis in grounded theory continues until theoretical saturation has been achieved.



Grounded Theory



Is Not an Excuse to Ignore the Literature

Is Not Theory Testing, Content Analysis, or Word Counts

Is Not Perfect

Is Not Easy

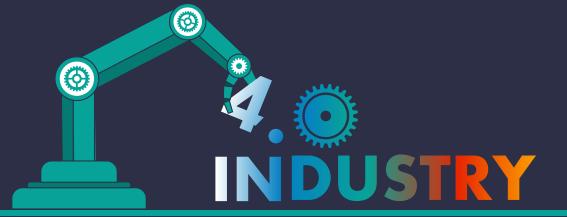
Is Not an Excuse for the Absence of a Methodology

Less focused on subjective experiences of individual actors per se;

more attentive to how such subjective experiences can be abstracted into theoretical statements about causal relations between actors.

(Suddaby, 2006)





Results

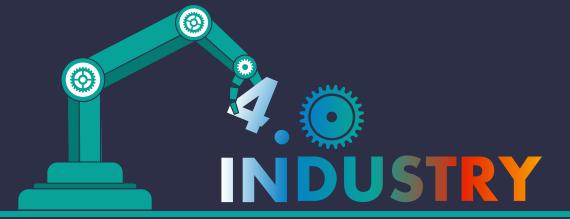
ID	Current title	Industry	Ownership type	Company size	Methods of collecting data	Mark of industry 4.0
A	Marketing and operations director (company 1)	3448 – prefabricated metal buildings and components	Family-owned	Large	Interview and plant visit	
В	Production manager (company 2, plant X)	2020 – dairy products	National public ltd	Large		
С	Production manager (company 2, plant Y in different province)	2020 – dairy products	National public ltd	Large		
D	Production manager (company 3)	2834 – pharmaceutical	Family-owned	Large	Interview	
Е	Production manager (company 4)	2840 – soap, detergents, cleaning preparations, perfumes, cosmetics	Family-owned	Large		
F	Transformation senior staff, in charge of operations (company 5)	2870 – agricultural chemicals	State-owned	Large		
G	Production manager (company 6)	2834 – pharmaceutical	Multinational	Large		
Н	Production manager (company 7)	2834 – pharmaceutical	Multinational	Large	Focus group discussion	
I	Site operations manager (company 8)	2834 – pharmaceutical	National public ltd	Large		
J	Supply chain manager (company 9)	2834 – pharmaceutical	Multinational	Large		
K	Operations manager (company 10)	2754 – food and beverage	National public ltd	Large		Table 1.
L	Senior manager (company 11)	3448 – prefabricated metal buildings and components	National public ltd	Medium		The profiles of informants and data collection methods

A	В	С	Informant D	E	F	G
2016 at the ministry	2016	2016	2018 since the minister of trade visited the plant	2018 thru online media	2017, endorsed by holding	2018
Yes since 2012	Yes since 2016	Yes	2012 since 2012	Yes since 2018	Yes at the basic	Yes at the basi
Machines communicate with server	Man vs machine	The greater usage of ICT for production	Let the machines talk	n/a	Everything can be controlled from afar thru	The internet of things
Labor strike and company growth	Difficulty in analyzing and unreal time data)	productivity (invalid	Compliance to U.K. requirements	Efficiency	For accurate data and	Efficiency (paperless)
(1) New machines replaced labor (2) Machines sent data	 (1) Smart manufacturing project (machine automation) (2) Machine digitalization to 	Machines sent data directly to server (ERP system)	Machines sent data directly to server	 (1) Robots replaced workers (2) Machine sent data directly server to 	Data tracking thru server: production to distribution	Smart manufacturing project (machin automation)
directly to control room (3) Face recognition for warehouse	capture accurate and real-time data			production manager, SCM manager, and director		
Mostly in-house	Company's IT and vendor	Company's IT and vendor	In-house (company group)	Mostly vendor	Mostly in-house by holding co	Vendor
	ministry Yes since 2012 Machines communicate with server Labor strike and company growth (1) New machines replaced labor (2) Machines sent data directly to control room (3) Face recognition for warehouse	Machines communicate with server Labor strike and company growth (1) New machines replaced labor (2) Machines sent data directly to control room (3) Face recognition for warehouse Mostly in-house Yes since 2016 Man vs machine In analyzing and unreal time data (1) Smart manufacturing project (machine automation) (2) Machine digitalization to capture accurate and real-time data Company's IT and	Machines communicate with server Labor strike and company growth (1) New machines replaced labor labor (2) Machines sent data directly to control room (3) Face recognition for warehouse Mostly in-house Man vs machine Man vs machine The greater usage of ICT for production The greater usage of ICT for production Machines Machines of ICT for productivity (invalid and unreal time data) (1) Smart manufacturing project (machine automation) server (ERP system) (2) Machines digitalization to capture accurate and real-time data Company's IT and	ministry Yes since 2012 Yes since 2016 Yes Machines communicate with server Labor strike and company growth (1) New machines machines replaced labor labor labor (2) Machines sent data directly to control room (3) Face recognition for warehouse Mostly in-house Man vs machine The greater usage of ICT for production The greater usage of ICT for productivity (invalid and unreal time data) Compliance to U.K. requirements Machines sent data directly to server (ERP system) Machines sent data directly to server data directly to capture accurate and real-time data Company's IT and Company's IT and In-house (company	ministry Yes since 2012 Yes since 2016 Yes Machines communicate with server Labor strike and company growth (1) New machines replaced labor replaced labor sent data directly to sent data control room (2) Machines sent data directly to control room (3) Face recognition for warehouse Man vs machine The greater usage of ICT for production The greater usage of ICT for production The greater usage of ICT for production Compliance to U.K. requirements Machines sent data directly to server (ERP system) Machines sent data directly to server system) Machines sent data directly to server (2) Machine data directly server to production manager, SCM manager, and director	ministry Yes since 2012 Yes since 2016 Machines Communicate with server Labor strike and company growth (1) New minister of trade visited the plant 2012 since 2012 Difficulty in analyzing production (1) New machines replaced labor labor labor (2) Machines sent data directly to control room (3) Face recognition for warehouse Man vs machine The greater usage of ICT for production Machines sent of trade visited the plant 2012 since 2012 Yes since 2018 Yes at the basic level Everything can be controlled from afar thru Internet For accurate data directly to server workers (2) Machine sent data directly to server to production to distribution data directly to server to production manager, SCM manager, and director Mostly in-house Mostly in-house

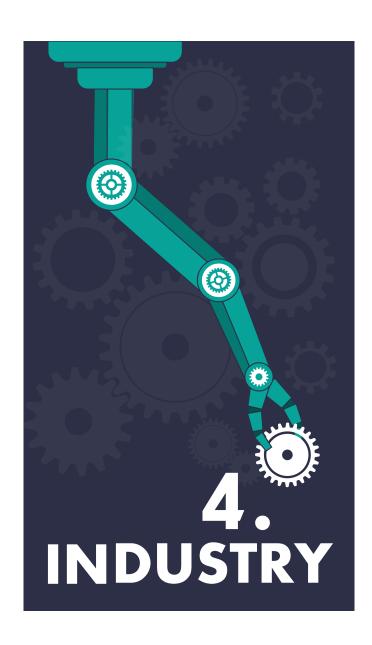
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	A	В	С	Informant D	Е	F	G
Main challenges**	IT infrastructure and HR	HR and system	Old machine and HR	Limited knowledge, HR, government regulation	HR and QC	Security and HR (building the right culture)	Big investment (funding)
Managerial responses	Benchmark, learning, implement	Explain the change and the benefits to the employees	Change management (intensive communication), training	Champions	Hire supervisor with mechanical engineering background	Change management (change of habits)	Learning (adopting)
Key success factors	Commitment of top management	n/a	n/a	System	Commitment of top management	Enforcement from holding	Commitment of top management
Aim of Industry 4.0 programs	Predictive maintenance thru big data	(1) Real-time data for quick decision making	Accurate data for decision making	(1) Compliance and Traceability	Efficiency	(1) Faster response (2) Reduce	Efficiency
	J	(2) Predictive maintenance		(2) Productivity(3) Predictive maintenance		losses (3) Paperless	
Note(s): *Programs were observed through plant visits when applicable **IT = Information and Technology; HR = Human Resources; QC = Quality Control							

TTDD1.5								
IJPPM		Н	Ι	Informant J	K	L		
	Perception of Industry 4.0	Interconnection and integration of systems with less manual control	Creating a smart plant, not only automation but also big data to predict the future	Industry 3.0 plus internet-based, company-wide processes	Automation, internet of things, real-time data	Internet of things, web- based processes		
	Status of Industry 4.0 transformation*	Still in design state	Use of AI and big data on sales and marketing functions	Still in Industry 3.0 phase	Use of AR on marketing function, automation on warehousing and IoT on trucks	Installment of smart machines		
	Challenges	Human resources			Human resources			
	Aim of Industry 4.0 transformation (if any)	Efficiency	Compliance and efficiency		Compliance and forecast accuracy	Efficiency and competitiveness		
Table 3.	Would the transformation pay off?	Yes, for data control and review for decision making	Yes, especially for reducing errors	Yes and no. The investment is so huge. Rather skeptical	Yes, for production but not for transportation aspect	Yes, for customized products; but no for standard products		
Results of focus group discussion	Note(s): *AI = Artificial Intelligence, AR = Augmented Reality							





Discussion



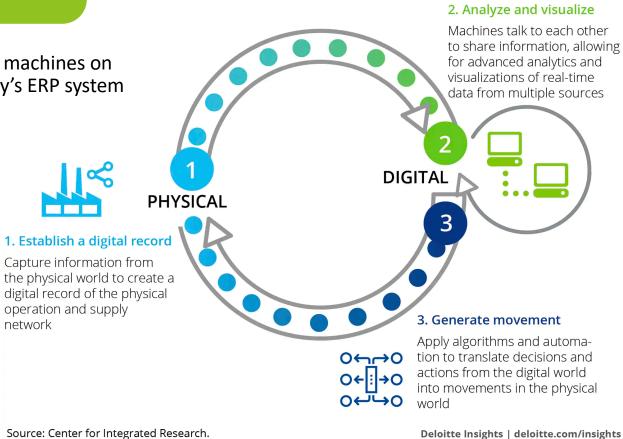
- Industry 4.0 was adopted before the informants had even heard of the jargon.
- 10 of 12 are confident that transforming the operations function would lead the company toward a better position in the current market.
- Informants implemented a few Industry 4.0 technologies...



Cyber Physical System

• Informants B, C and D: integrating machines on their shop floors with the company's ERP system using IT infrastructure.

network



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Internet of Things

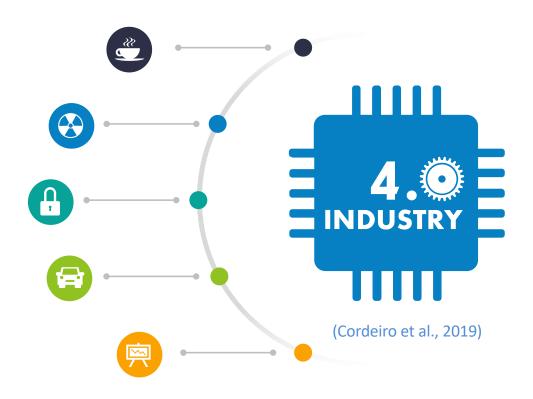
Informants → E: Robot, A: RFID, F: panel of trucks

Big Data

Informants A, D and G: gathering a large quantity of real-time data to help them with their decision-making processes

Cloud Computing

The company stores the data on a private server for easy access and distribution of information anywhere



Interconnection between IoT, CPS and Big Data: enable a factory to be intelligent → it can learn from the accumulated data, analyze, fix issues as well as improve processes (Cordeiro et al., 2019; Frank et al., 2019).

(A qualitative interpretation using Culot et al., 2020)

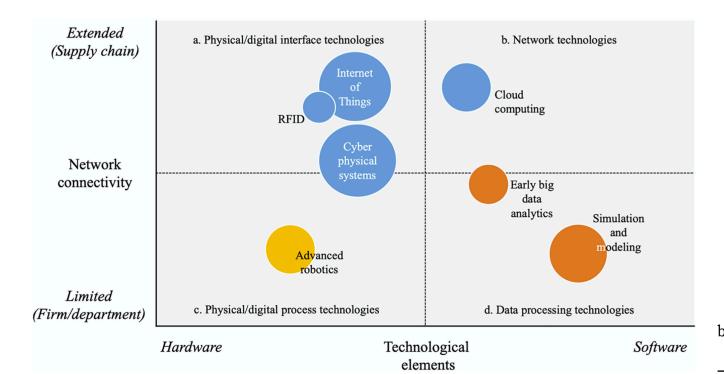
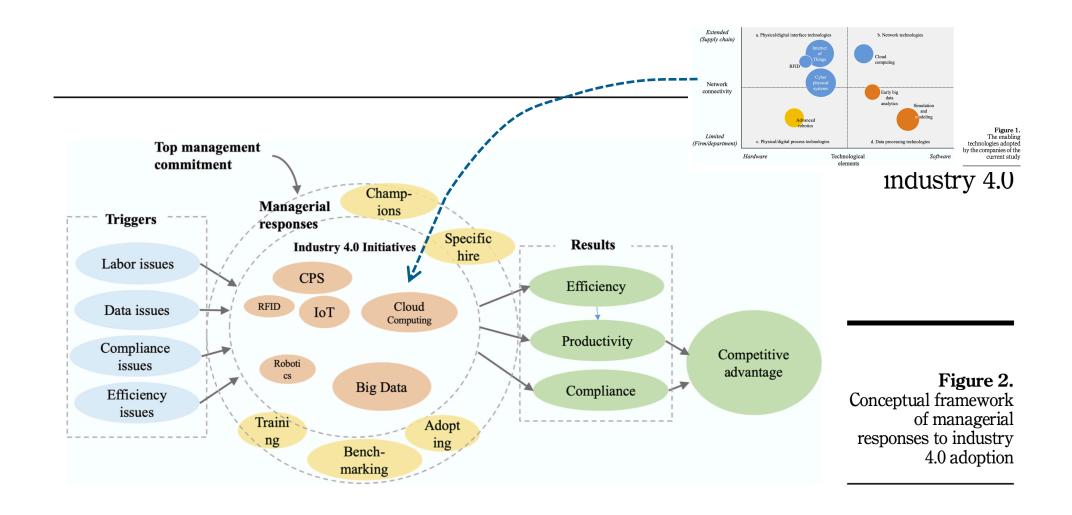


Figure 1.
The enabling technologies adopted by the companies of the current study



Implications for Practice

Considerable investment for technologies.

Right employee skills and competencies.

"Soft" competencies such as critical thinking, teamwork, creativity, effective communication and leadership



Limitations of the Study

Mainly examines the implementation of Industry 4.0 initiatives of medium-to-large manufacturing companies.

RESISTANCE → train and alter job specification.







SERTIFIKAT APRESIASI

Nomor: 168/RC-CCH/STM-PPM/XI/2020

Diberikan kepada:

Erlinda N. Yunus, M.M., Ph.D.

Sebagai:

Pembicara

Researchers Bi-Monthly Meeting dengan tema
"The Mark of Industry 4.0: How Managers Respond to Key Revolutionary Changes"
sebagai kegiatan Pengabdian Kepada Masyarakat (PKM)

Jumat, 27 November 2020

09.00 - 10.30 WIB

Jakarta, 7 Desember 2020

Meeting ID: 996 7579 3587

Passcode : PPM

Link : https://zoom.us/j/99675793587?pwd=QzUycT

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Rike Penta Sitio, M.M. KEPALA UNIT RC-CCH



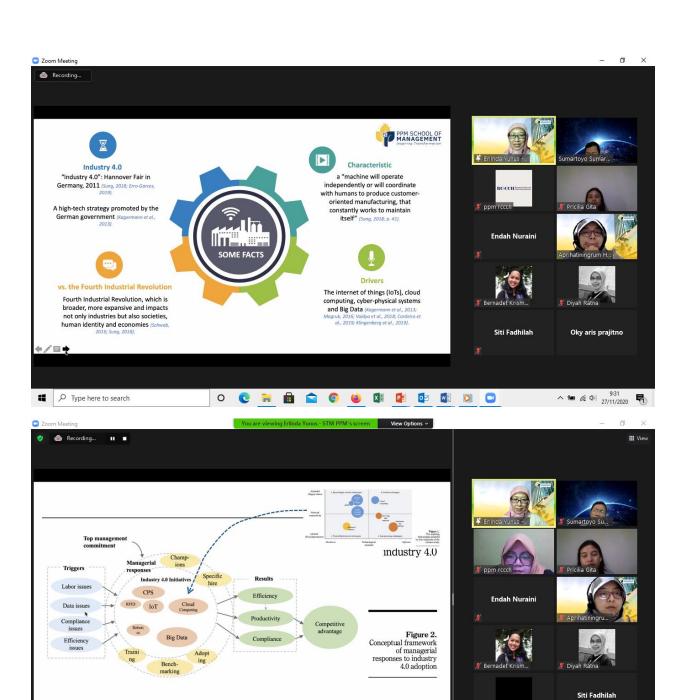












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Berikut adalah Link absensi dan Evaluasi https://bit.ly/RBM-27Nov

